

# Memorandum

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**To: Alan Auld, PURCHASING OFFICER – STORES**

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**From: Dan Toon, EXECUTIVE MANAGER – COMMERCIAL SERVICES**

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**cc:**

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**Date:** 20 October 2004

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**Re: Purchase Specification – Tapping Bands for Pipelines.**

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**File Reference:** pm:kb 50/001/0028

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## **TAPPING BANDS FOR PIPELINES**

### **PURCHASE SPECIFICATION.**

- 1.0 Tapping Bands are to be used for water service connections to all water pipelines.
- 2.0 Size and pipe type will be specified at time of purchase.
- 3.0 Installed in below-ground conditions.
- 4.0 Pressure rating of 1200 kPa.
- 5.0 Castings, nuts and integral studs are to be only gunmetal material in accordance with AS 1565 - Copper and Copper - Alloys Ingots and Castings.
- 6.0 Seal to be a 'V' shape - pressure assisted seal type. Not an 'O-Ring'.
- 7.0 Tappings to be in accordance with AS1722.1 - Sealing Pipe Threads.(BSP Threads).

Prepared by  
Phil McKone RPEQ  
**STRATEGIC ASSETS AND COMPLIANCE ENGINEER.**

Endorsed by  
Dan Toon RPEQ  
**EXECUTIVE MANAGER COMMERCIAL SERVICES.**